## HOW TO MEASURE FITTING ORIENTATION



Orientation is determined by the number of degrees measured in a clockwise direction between the farthest fitting and the nearest fitting.

## DEFINING HOSE ASSEMBLY LENGTH

## 1. Overall Length (OAL)


3. Hose Cut Length (CL)


## TOLERANCE FOR ASSEMBLED HOSES

| Hose Length (in) | Tolerance (+/- in) | Hose Length (mm) | Tolerance (+/- mm) |
| :---: | :---: | :---: | :---: |
| 0 to 12" | $0.13(1 / 8 ")$ | $0-304.8 \mathrm{~mm}$ | 3.2 |
| $12 "$ to $18 "$ | $0.19(3 / 16 ")$ | $304.8-457.2 \mathrm{~mm}$ | 4.8 |
| Over $18 "$ to $36 "$ | $0.25(1 / 4 ")$ | $457.2-914.4 \mathrm{~mm}$ | 6.4 |
| Over 36" | $1 \%$ | Over 914.4 mm | $1 \%$ |

